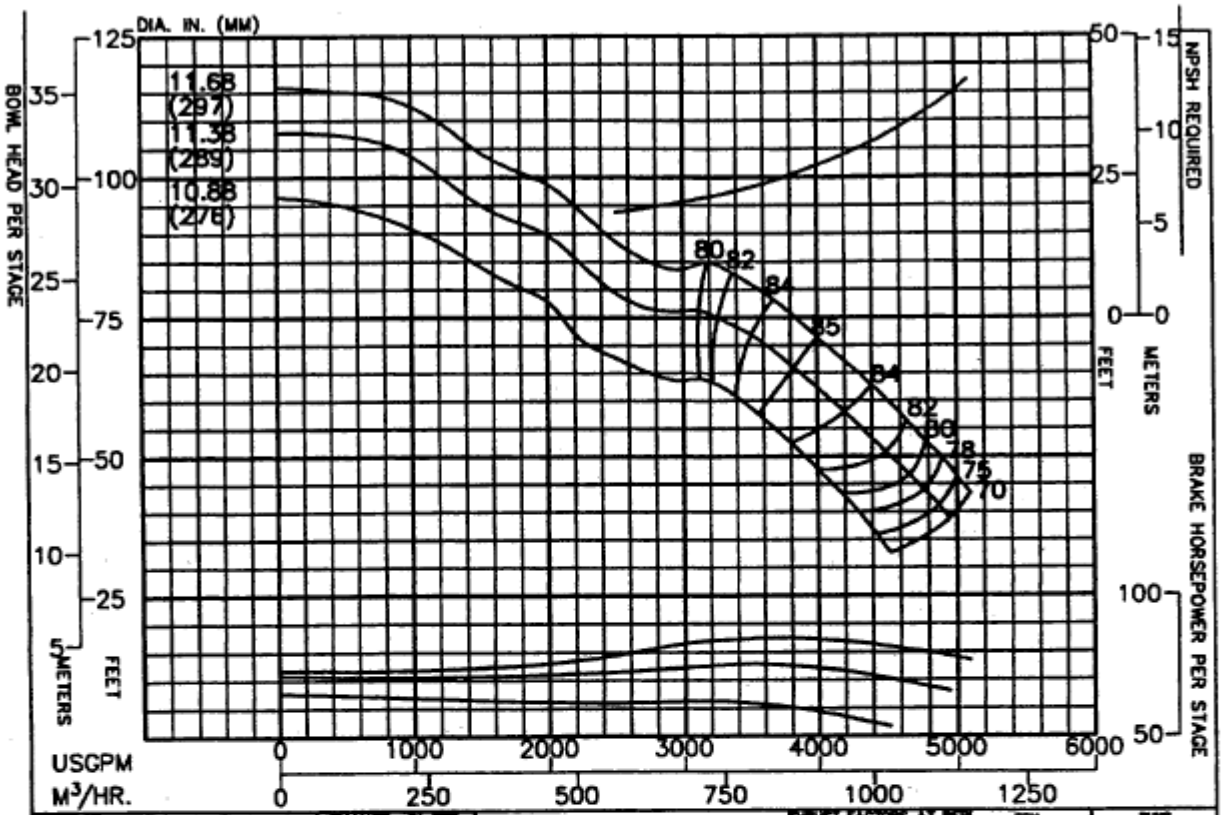
FLOWSERVE

15HH410

01-JUNE-2000
NEW SHEET
IMPELLER CURVES

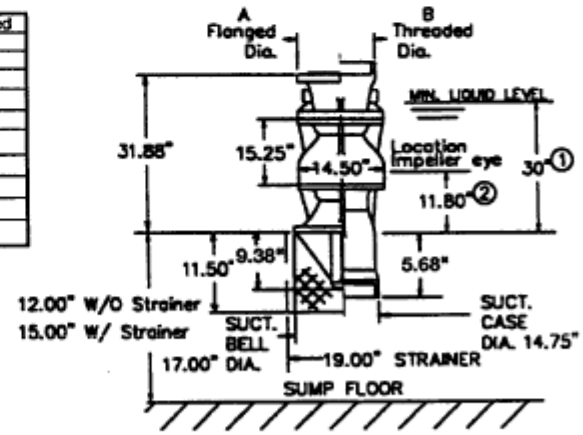


PERFORMANCE BASED ON PUMPING CLEAR WATER BELOW 85°F. WITH LISTED MAT'LS. COLUMN LOSSES NOT INCLUDED.	CHANGE STAGES	IN EFF. POINTS
	1	-3
	2	-1.5
BOWL – CAST IRON – LINED	3	-1
IMPELLER – BRONZE	4	0

THRUST FACTORS AT BEP			RPM	PUMP
IMPELLER	LBS/FT	KG/M	1775	15HH410
STANDARD	18.2	27.1	ENCLOSED IMPELLER	CURVE NO.
				EC-2432
EYE AREA– 53.6 SQ. IN.			N_s = 4570	

Column	Nom. Size	Max. GPM	"A" Flanged	"B" Threaded
Optional				
Standard	12"	5000	16.50"	13.62"
Optional	14"	7000	19.00"	15.00"
RATINGS				
Max. Pressure = 375 psi based on Class 30 Iron bowls				
Impeller and Shaft Weight = 45.0 pounds per stage				
Pump Shaft	Diameter = 2.19 inches			
	Max. HP. = 575 with 416 SS Pump Shaft			
Line Shaft Size	1.50	1.69	1.94	2.19
Line Shaft H.P.	200	288	440	575

Additional Data	
Max. Operating Speed.	1800
Max. No. of Stages	9
Max. Sphere Size	.63
End Play	.81
WR 2 Per Stage	2.91
Bowl Ring Clearance	.003 - .005
Impeller Running Clearance (3)	.250



(1) Minimum submergence required to prevent vortex formation. The submergence needed to provide adequate NPSH to the first stage. Impeller september be greater or less than shown. The larger of the two values must be used to determine actual minimum allowable submergence.

(2) Location of eye of first stage impeller. Used to calculate NPSH. This is also the minimum priming submergence. (See note 1).

(3) Vertical Impeller to Bowl running clearance after shaft stretch.